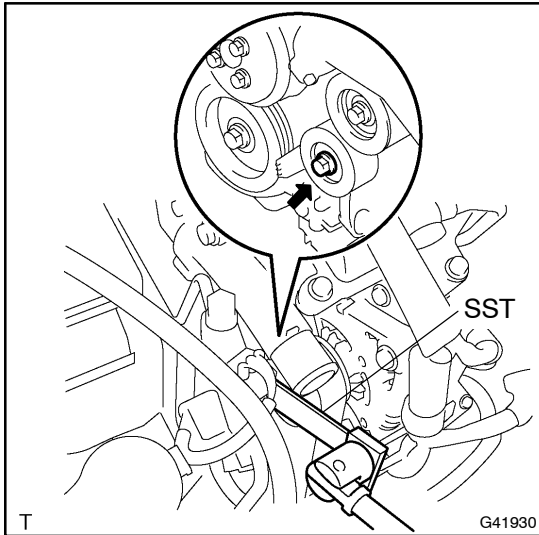


DRIVE BELT (2GR-FE)

REPLACEMENT

1424H-01

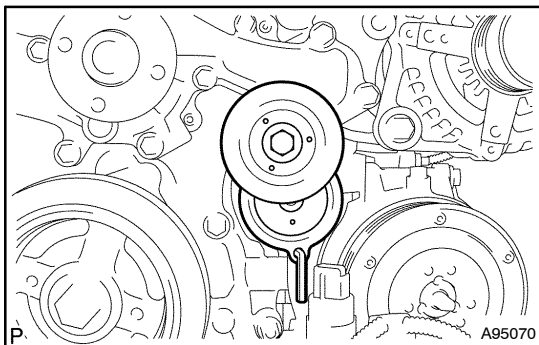
1. REMOVE FRONT WHEEL RH
2. REMOVE FRONT FENDER APRON SEAL RH
3. REMOVE V-BANK COVER SUB-ASSY



4. REMOVE FAN AND GENERATOR V BELT

- (a) Using SST, release the belt tension by turning the belt tensioner counterclockwise, remove the V-ribbed belt from the belt tensioner.

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- (b) While turning the belt tensioner counterclockwise, align its holes, and then insert the 5 mm bi-hexagon wrench into the holes to fix the belt tensioner.

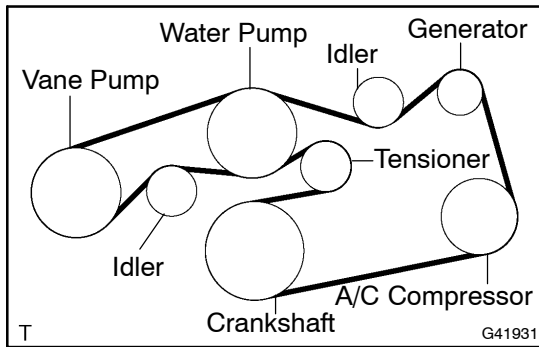
5. INSPECT V-RIBBED BELT TENSIONER ASSY

- (a) Check that nothing gets caught in the tensioner by turning it clockwise and counterclockwise. If a malfunction exists, replace the tensioner.

6. INSTALL FAN AND GENERATOR V BELT

- (a) Install the V-ribbed belt.
- (b) Using SST, turn the belt tensioner counterclockwise and remove the bar.

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(c) If it is hard to install the V-ribbed belt, perform the following procedure:

- (1) Put the V-ribbed belt on everything except the tensioner pulley as shown in the illustration.
- (2) While releasing the belt tension by turning the belt tensioner counterclockwise, put the V-ribbed belt on the tensioner pulley.

NOTICE:

- **Put the backside of the belt on the tensioner pulley and idler pulley.**
- **Check that the drive belt is properly set to each pulley.**

7. **INSTALL V-BANK COVER SUB-ASSY**

8. **INSTALL FRONT WHEEL RH**

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)